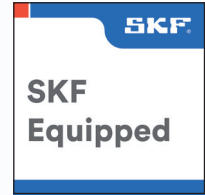
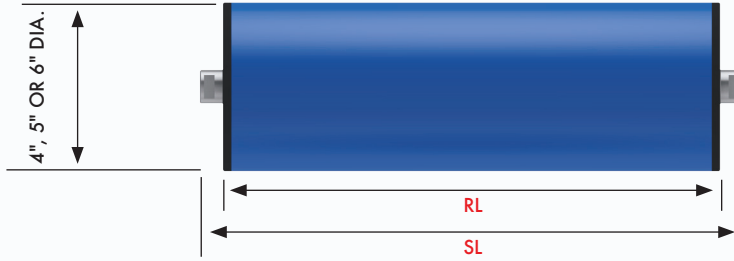




REPLACEMENT ROLLERS



A SKF Company

4" SPECS	4-INCH DIAMETER			CEMA B		CEMA C	
	RL	SL	BELT	PART #	WEIGHT	PART #	WEIGHT
	6.75"	8.125"	18 (E)	4BS07	5.0 lbs.	4CS07	5.5 lbs.
	8.75"	10.125"	24 (E)	4BS09	6.0 lbs.	4CS09	6.7 lbs.
	10.75"	12.125"	30 (E); 18 (V)	4BS11	7.1 lbs.	4CS11	7.9 lbs.
	12.75"	14.125"	36 (E); 24 (U)	4BS13	8.2 lbs.	4CS13	9.2 lbs.
	13.75"	15.125"	24 (V)	4BS14	8.7 lbs.	4CS14	9.8 lbs.
	14.75"	16.125"	42 (E)	4BS15	9.3 lbs.	4CS15	10.4 lbs.
	16.75"	18.125"	48 (E); 30 (V)	4BS17	10.3 lbs.	4CS17	11.6 lbs.
	19.75"	21.125"	36 (V)	-	-	4CS20	13.5 lbs.
	22.75"	24.125"	42 (V)	-	-	4CS23	15.3 lbs.
	25.75"	27.125"	48 (V)	-	-	4CS26	17.2 lbs.

5" SPECS	5-INCH DIAMETER			CEMA B		CEMA C		CEMA D	
	RL	SL	BELT	PART #	WEIGHT	PART #	WEIGHT	PART #	WEIGHT
	6.75"	8.125"	18 (E)	5BS07	6.4 lbs.	5CS07	6.9 lbs.	5DS07	8.6 lbs.
	8.75"	10.125"	24 (E)	5BS09	7.7 lbs.	5CS09	8.4 lbs.	5DS09	10.6 lbs.
	10.75"	12.125"	30 (E); 18 (V)	5BS11	9.0 lbs.	5CS11	9.9 lbs.	5DS11	12.7 lbs.
	12.75"	14.125"	36 (E); 24 (U)	5BS13	10.4 lbs.	5CS13	11.3 lbs.	5DS13	14.7 lbs.
	13.75"	15.125"	24 (V)	5BS14	11.0 lbs.	5CS14	12.1 lbs.	5DS14	15.7 lbs.
	14.75"	16.125"	42 (E)	5BS15	11.7 lbs.	5CS15	12.8 lbs.	5DS15	16.8 lbs.
	16.75"	18.125"	48 (E); 30 (V)	5BS17	13.0 lbs.	5CS17	14.3 lbs.	5DS17	19.5 lbs.
	18.75"	20.125"	54 (E); 30 (U)	-	-	5CS19	15.8 lbs.	5DS19	21.8 lbs.
	19.75"	21.125"	36 (V)	5BS20	15.0 lbs.	5CS20	16.5 lbs.	5DS20	22.9 lbs.
	20.75"	22.125"	60 (E)	-	-	5CS21	17.2 lbs.	5DS21	24.0 lbs.
	22.75"	24.125"	42 (V)	5BS23	16.9 lbs.	5CS23	18.7 lbs.	5DS23	26.2 lbs.
	24.75"	26.125"	36 (U)	5BS25	18.9 lbs.	5CS25	20.2 lbs.	5DS25	28.5 lbs.
	25.75"	27.125"	48 (V)	-	-	5CS26	20.9 lbs.	5DS26	29.6 lbs.
	28.75"	30.125"	54 (V)	-	-	5CS29	23.1 lbs.	5DS29	32.9 lbs.
	30.75"	32.125"	42 (U)	-	-	5CS31	24.6 lbs.	5DS31	35.2 lbs.
	31.75"	33.125"	60 (V)	-	-	5CS32	25.4 lbs.	5DS32	36.3 lbs.
	36.75"	38.125"	48 (U)	-	-	5CS37	32.0 lbs.	5DS37	41.9 lbs.
	42.75"	44.125"	54 (U)	-	-	5CS43	37.2 lbs.	5DS43	45.1 lbs.
	48.75"	50.125"	60 (U)	-	-	-	-	5DS49	55.3 lbs.

6" SPECS	6-INCH DIAMETER			CEMA C		CEMA D	
	RL	SL	BELT	PART #	WEIGHT	PART #	WEIGHT
	6.75"	8.125"	18 (E)	6CS07	8.9 lbs.	6DS07	11.1 lbs.
	8.75"	10.125"	24 (E)	6CS09	10.7 lbs.	6DS09	13.4 lbs.
	10.75"	12.125"	30 (E); 18 (V)	6CS11	12.5 lbs.	6DS11	15.8 lbs.
	12.75"	14.125"	36 (E); 24 (U)	6CS13	14.4 lbs.	6DS13	18.2 lbs.
	13.75"	15.125"	24 (V)	6CS14	15.3 lbs.	6DS14	19.4 lbs.
	14.75"	16.125"	42 (E)	6CS15	16.2 lbs.	6DS15	20.6 lbs.
	16.75"	18.125"	48 (E); 30 (V)	6CS17	18.0 lbs.	6DS17	23.7 lbs.
	18.75"	20.125"	54 (E); 30 (U)	6CS19	19.9 lbs.	6DS19	26.3 lbs.
	19.75"	21.125"	36 (V)	6CS20	20.8 lbs.	6DS20	27.6 lbs.
	20.75"	22.125"	60 (E)	6CS21	21.7 lbs.	6DS21	28.8 lbs.
	22.75"	24.125"	42 (V)	6CS23	23.5 lbs.	6DS23	31.4 lbs.
	24.75"	26.125"	36 (U)	6CS25	25.4 lbs.	6DS25	34.0 lbs.
	25.75"	27.125"	48 (V)	6CS26	26.3 lbs.	6DS26	35.3 lbs.
	28.75"	30.125"	54 (V)	6CS29	29.1 lbs.	6DS29	39.1 lbs.
	30.75"	32.125"	42 (U)	6CS31	30.9 lbs.	6DS31	41.7 lbs.
	31.75"	33.125"	60 (V)	6CS32	31.8 lbs.	6DS32	43.0 lbs.
	36.75"	38.125"	48 (U)	6CS37	39.0 lbs.	6DS37	49.4 lbs.
	42.75"	44.125"	54 (U)	6CS43	45.1 lbs.	6DS43	57.1 lbs.
	48.75"	50.125"	60 (U)	-	-	6DS49	64.8 lbs.



Luff Industries Ltd.
235010 Wrangler Road
Rocky View, (Calgary) Alberta, T1X 0K3

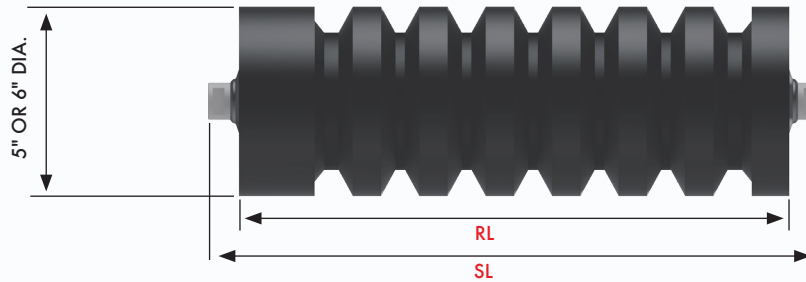
TF: 1.888.349.LUFF (5833)
P: 403.279.3555
F: 403.279.5709

Conveying Performance

info@luffindustries.com
www.luffindustries.com



REPLACEMENT ROLLERS



5-INCH DIAMETER

5" SPECS

RL	SL	BELT
6.5"	8.125"	18 (E)
8.5"	10.125"	24 (E)
10.5"	12.125"	30 (E); 18 (V)
12.5"	14.125"	36 (E); 24 (U)
13.5"	15.125"	24 (V)
14.5"	16.125"	42 (E)
16.5"	18.125"	48 (E); 30 (V)
18.5"	20.125"	54 (E); 30 (U)
19.5"	21.125"	36 (V)
20.5"	22.125"	60 (E)
22.5"	24.125"	42 (V)
24.5"	26.125"	36 (U)
25.5"	27.125"	48 (V)
28.5"	30.125"	54 (V)
30.5"	32.125"	42 (U)
31.5"	33.125"	60 (V)
36.5"	38.125"	48 (U)
42.5"	44.125"	54 (U)
48.5"	50.125"	60 (U)

CEMA C

PART #	WEIGHT
25mm SHAFT	
5CD07	8.6 lbs.
5CD09	10.7 lbs.
5CD11	13.6 lbs.
5CD13	15.7 lbs.
5CD14	17.0 lbs.
5CD15	18.0 lbs.
5CD17	20.2 lbs.
5CD19	22.3 lbs.
5CD20	23.8 lbs.
5CD21	24.5 lbs.
5CD23	27.3 lbs.
5CD25	29.3 lbs.
5CD26	30.3 lbs.
5CD29	33.9 lbs.
5CD31	36.1 lbs.
5CD32	37.6 lbs.
5CD37	43.2 lbs.
5CD43	53.0 lbs.
5CD49	60.9 lbs.

CEMA D

PART #	WEIGHT
25mm/1.25">25mm SHAFT	
5DD07	9.6 lbs.
5DD09	12.0 lbs.
5DD11	14.9 lbs.
5DD13	17.3 lbs.
5DD14	18.7 lbs.
5DD15	19.8 lbs.
5DD17	22.9 lbs.
5DD19	25.5 lbs.
5DD20	27.1 lbs.
5DD21	28.0 lbs.
5DD23	31.1 lbs.
5DD25	33.5 lbs.
5DD26	34.7 lbs.
5DD29	38.9 lbs.
5DD31	41.5 lbs.
5DD32	43.1 lbs.
5DD37	49.7 lbs.
5DD43	57.5 lbs.
5DD49	65.9 lbs.



A SKF Company

6-INCH DIAMETER

6" SPECS

RL	SL	BELT
6.5"	8.125"	18 (E)
8.5"	10.125"	24 (E)
10.5"	12.125"	30 (E); 18 (V)
12.5"	14.125"	36 (E); 24 (U)
13.5"	15.125"	24 (V)
14.5"	16.125"	42 (E)
16.5"	18.125"	48 (E); 30 (V)
18.5"	20.125"	54 (E); 30 (U)
19.5"	21.125"	36 (V)
20.5"	22.125"	60 (E)
22.5"	24.125"	42 (V)
24.5"	26.125"	36 (U)
25.5"	27.125"	48 (V)
28.5"	30.125"	54 (V)
30.5"	32.125"	42 (U)
31.5"	33.125"	60 (V)
36.5"	38.125"	48 (U)
42.5"	44.125"	54 (U)
48.5"	50.125"	60 (U)

CEMA C

PART #	WEIGHT
25mm SHAFT	
6CD07	8.6 lbs.
6CD09	10.7 lbs.
6CD11	13.6 lbs.
6CD13	15.7 lbs.
6CD14	17.0 lbs.
6CD15	18.0 lbs.
6CD17	20.2 lbs.
6CD19	22.3 lbs.
6CD20	23.8 lbs.
6CD21	24.5 lbs.
6CD23	27.3 lbs.
6CD25	29.3 lbs.
6CD26	30.3 lbs.
6CD29	33.9 lbs.
6CD31	36.1 lbs.
6CD32	37.6 lbs.
6CD37	43.2 lbs.
6CD43	53.0 lbs.
6CD49	60.9 lbs.

CEMA D

PART #	WEIGHT
25mm/1.25">25mm SHAFT	
6DD07	9.6 lbs.
6DD09	12.0 lbs.
6DD11	14.9 lbs.
6DD13	17.3 lbs.
6DD14	18.7 lbs.
6DD15	19.8 lbs.
6DD17	22.9 lbs.
6DD19	25.5 lbs.
6DD20	27.1 lbs.
6DD21	28.0 lbs.
6DD23	31.1 lbs.
6DD25	33.5 lbs.
6DD26	34.7 lbs.
6DD29	38.9 lbs.
6DD31	41.5 lbs.
6DD32	43.1 lbs.
6DD37	49.7 lbs.
6DD43	57.5 lbs.
6DD49	65.9 lbs.



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